

Exam

Name _____

TRUE/FALSE. Write 'T' if the statement is true and 'F' if the statement is false.

- 1) Controlling means overseeing the company's day-to-day operations. 1) _____
- 2) Managerial accounting gathers, summarizes, and reports the cost and revenue data relevant to decisions. 2) _____
- 3) Managerial accounting focuses on providing shareholders and creditors with the information they need to make investment and lending decisions. 3) _____
- 4) Financial accounting focuses on providing internal management with the information it needs to run an organization efficiently and effectively. 4) _____
- 5) Evaluating the results of business operations against a plan and then making adjustments to that plan is called budgeting. 5) _____
- 6) The four primary responsibilities of managers are planning, directing, controlling, and decision making. 6) _____
- 7) Managerial accounting develops reports that help internal parties effectively and efficiently run the company. 7) _____
- 8) Directing means setting goals and objectives for the company and determining how to achieve them. 8) _____
- 9) Budgets are the quantitative expression of management's plans. 9) _____
- 10) Making adjustments to keep the company moving forward is related to the management responsibility of controlling. 10) _____

MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.

- 11) Planning involves which of the following activities? 11) _____
 - A) Overseeing the company's day-to-day operations
 - B) Getting feedback on results
 - C) Setting goals and objectives for the company
 - D) Evaluating the results of operations
- 12) When management compares the budget to actual results, which of the following is being fulfilled? 12) _____
 - A) Controlling
 - B) Planning
 - C) Directing
 - D) Decision-making
- 13) Which of the following management responsibilities are being fulfilled when management uses feedback to take corrective action on the budgets? 13) _____
 - A) Planning and decision-making
 - B) Directing and planning
 - C) Planning and controlling
 - D) Controlling and decision-making

ESSAY. Write your answer in the space provided or on a separate sheet of paper.

- 24) What are the four primary responsibilities of managers as described in Chapter 1? Give an example of each type of responsibility.

MATCHING. Choose the item in column 2 that best matches each item in column 1.

Match the following:

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|---|--------------------|-----------|
| 25) Setting goals and objectives. | A) Controlling | 25) _____ |
| 26) The process in which management engages while it plans directs and controls operations. | B) Planning | 26) _____ |
| 27) Evaluating results of business operations. | C) Directing | 27) _____ |
| 28) Determining how to achieve company goals. | D) Decision making | 28) _____ |
| 29) Overseeing the company's day to day operations. | | 29) _____ |

Match the following:

- | | | |
|---|--------------------|-----------|
| 30) Setting a 20% increase in sales as goal for the next fiscal period. | A) Directing | 30) _____ |
| 31) Streamline company procedures to reduce the time required per unit of product produced. | B) Decision making | 31) _____ |
| 32) Selecting the best corporate website design from a number of proposals. | C) Planning | 32) _____ |
| 33) Monitor both voluntary and involuntary employee turnover. | D) Controlling | 33) _____ |
| 34) Making a determination about the appropriate level of advertising expenditures. | | 34) _____ |
| 35) Increasing marketing efforts. | | 35) _____ |
| 36) Implement an employee training program to improve moral. | | 36) _____ |
| 37) Setting a target level of employee turnover. | | 37) _____ |
| 38) Determine that R & D costs should be increased by 10% in the upcoming fiscal quarter. | | 38) _____ |
| 39) Set prices at a competitive level. | | 39) _____ |
| 40) Improve the design of the corporate website. | | 40) _____ |
| 41) Monitor web traffic through the use of an online counting device. | | 41) _____ |

TRUE/FALSE. Write 'T' if the statement is true and 'F' if the statement is false.

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| 42) The design of a management accounting system should consider how reports affect employees' behaviour. | 42) _____ |
| 43) International Financial Reporting Standards (IFRS) must be followed when managerial accounting reports are prepared. | 43) _____ |
| 44) Accounting Standards for Private Enterprise (ASPE) must be followed when managerial accounting reports are prepared. | 44) _____ |

- 45) Management accounting requires independent audits of the firm's books. 45) _____
- 46) The primary purpose of managerial accounting information is to help external users make investing and lending decisions. 46) _____
- 47) The primary users of managerial accounting information are internal users such as managers. 47) _____
- 48) The primary managerial accounting product is the company's audited financial statements. 48) _____
- 49) Managerial accounting information emphasizes relevance, more than reliability and objectivity. 49) _____
- 50) Managerial accounting information tends to report on segments of the business. 50) _____
- 51) Managerial accounting reports are always prepared on a quarterly and annual basis. 51) _____
- 52) Managerial information is always based on historical transactions with external parties. 52) _____
- 53) Employee behaviour is one of the factors that must be considered when designing the managerial accounting control system. 53) _____

MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.

- 54) Which of the following statements is TRUE about managerial accounting information? 54) _____
 A) It emphasizes relevance.
 B) It must be prepared in conformity with generally accepted accounting principles (GAAP).
 C) It is audited.
 D) It is prepared annually and quarterly.
- 55) Management accounting focuses on 55) _____
 A) internal reporting. B) tax preparation.
 C) external reporting. D) auditing.
- 56) The person MOST likely to use ONLY financial accounting information would be the 56) _____
 A) vice president of plant operations. B) product manager.
 C) bank loan officer. D) plant manager.
- 57) Which of the following persons or groups would be LEAST likely to receive detailed managerial accounting reports? 57) _____
 A) Current shareholders B) CEO
 C) Sales territory managers D) Plant managers
- 58) Which of the following types of accounting is designed to meet the needs of decision-makers inside a company? 58) _____
 A) Tax accounting B) Audit accounting
 C) Financial accounting D) Managerial accounting
- 59) The primary goal of managerial accounting is to provide information to 59) _____
 A) internal decision-makers. B) creditors.
 C) shareholders. D) both shareholders and creditors.

- 60) Which of following is TRUE? 60) _____
- A) Management accounting focuses on historical transactions.
 - B) Financial accounting focuses on future data.
 - C) Management accounting focuses on relevant data.
 - D) Financial accounting uses the cash basis for recording transactions.
- 61) Which of the following statements is FALSE? 61) _____
- A) Financial accounting reports help creditors make decisions.
 - B) Financial accounting provides external reports.
 - C) Financial accounting provides sufficient information for managers to effectively plan and control operations.
 - D) Financial accounting helps investors make decisions.
- 62) Which of the following is TRUE? 62) _____
- A) Managerial accounting reports aid potential investors.
 - B) Managerial accounting reports are audited by professional accountants.
 - C) Managerial accounting reports must follow GAAP.
 - D) Managerial accounting reports provide detailed internal information.
- 63) Which of the following are the internal decision-makers of a company? 63) _____
- A) Managers
 - B) Vendors
 - C) Shareholders
 - D) Customers
- 64) For a publicly traded company, which of the following reports must be audited by an outside agency? 64) _____
- A) Monthly financial statements
 - B) Annual financial statements
 - C) Annual financial budgets
 - D) Budgets
- 65) Which of the following groups are most likely to use a company's budget information? 65) _____
- A) Managers
 - B) Creditors
 - C) Customers
 - D) Suppliers
- 66) Owners of a company are its 66) _____
- A) shareholders.
 - B) managers.
 - C) customers.
 - D) creditors.
- 67) Information for external parties about past performance is provided by 67) _____
- A) financial accounting reports.
 - B) managerial accounting reports.
 - C) planning reports.
 - D) budget reports.
- 68) In what way do managers benefit from the use of a management information system? 68) _____
- A) Managers can store old documents in hard copy.
 - B) Data can be entered at numerous input terminals within the organization.
 - C) The managers could combine or adjust data to answer the questions from particular internal and external users.
 - D) The managers would not be completely responsible for the information that is entered into the database system.

- 69) Managerial accounting (select all that apply) 69) _____
- A) focuses on the future and includes activities such as preparing next year's operating budget.
 - B) must be audited by an independent auditor.
 - C) must comply with IFRS/ASPE.
 - D) reports include detailed information on the various operating segments of the business such as product lines or departments.

- 70) Financial accounting 70) _____
- A) must comply with IFRS/ASPE.
 - B) reports include detailed information on the various operating segments of the business such as product lines or departments.
 - C) focuses on the future and includes activities such as preparing next year's operating budget.
 - D) is prepared for the use of department heads and other employees.

ESSAY. Write your answer in the space provided or on a separate sheet of paper.

71) Discuss at least four differences between financial accounting and managerial accounting.

72) Is financial accounting or managerial accounting more useful to a plant (factory) manager? Explain your answer.

73) Describe management accounting and financial accounting.

TRUE/FALSE. Write 'T' if the statement is true and 'F' if the statement is false.

74) The CFO of a company is responsible for the day-to-day running of the company. 74) _____

75) The treasurer and the controller report directly to the CFO. 75) _____

76) The internal audit department reports directly to the subcommittee of the board of directors called the audit committee. 76) _____

77) The internal audit department reports directly to the CFO. 77) _____

78) In most companies, managerial accountants no longer perform routine mechanical accounting tasks. 78) _____

79) Managerial accountants are now considered to be similar to advisors and business analysts. 79) _____

80) Oral and written communications skills are considered among the most valuable skills a management accountant can possess. 80) _____

81) Technology has been a driving factor in the changing roles of management accountants. 81) _____

82) Management accountants spend more time planning, analyzing and interpreting accounting data and less time recording routine accounting transactions than they have in the past. 82) _____

83) The only skill required of managerial accountants is that they have a solid knowledge of both financial and managerial accounting. 83) _____

- 84) Management accountants only need a solid understanding of managerial accounting, and not financial accounting. 84) _____

85) Management accountants need a solid understanding of both managerial accounting, and financial accounting. 85) _____

86) Management accountants only advise cross-functional teams because teams consist of employees from R&D, design, production, marketing, distribution, and customer service. 86) _____

MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.

- 95) Which would be a subgroup of the Board of Directors? 95) _____
- A) Stockholders' committee
 - B) Financial committee
 - C) Managerial committee
 - D) Audit committee
- 96) Which person is hired directly by the board of directors to run the company? 96) _____
- A) The CFO
 - B) The Treasurer
 - C) The CEO
 - D) The COO
- 97) Managerial accountants often work on teams called 97) _____
- A) multi-functional teams.
 - B) audit teams.
 - C) work groups.
 - D) cross-functional teams.
- 98) A company's Board of Directors meets 98) _____
- A) quarterly.
 - B) periodically, and at least annually.
 - C) annually.
 - D) monthly.
- 99) The Toronto Stock Exchange (TSE/TSX) requires that members of a board of directors for a listed company have 99) _____
- A) members experienced in business.
 - B) membership that represents the diversity of Canada.
 - C) only stockholders as members.
 - D) two independent members.
- 100) The person or position who is directly responsible for all financial concerns is the 100) _____
- A) CEO.
 - B) COO.
 - C) Treasurer.
 - D) CFO.
- 101) Which of the following statements is true regarding the changing role of management accountants? 101) _____
- A) Management accountants are no longer involved with recording transactions.
 - B) The increasing scope of the regulatory environment has changed the focus of management accountants.
 - C) Because of the increased emphasis on analyzing business operations, management accountants have become key organizational decision makers.
 - D) Technology has changed the role of management accountants.

ESSAY. Write your answer in the space provided or on a separate sheet of paper.

- 102) Why is it important that all managerial accountants adhere to professional and ethical standards as codified by the profession?
- 103) Describe the position of the CFO, the treasurer, and the controller within the organization. Describe the main functions of the treasurer and the controller.

SHORT ANSWER. Write the word or phrase that best completes each statement or answers the question.

- 104) Identify the skills required of a management accountant 104) _____
- 105) What is the most important skill for a management accountant to possess? Why? 105) _____

TRUE/FALSE. Write 'T' if the statement is true and 'F' if the statement is false.

- 106) Recognition of ethical issues that may arise in work to be performed is evidence of Adhering to Integrative Analysis in the CPA Guidelines for Ethical Behaviour. 106) _____
- 107) Anticipation of issues and identification of possible alternatives is evidence of Adhering to Integrative Analysis in the CPA Guidelines for Ethical Behaviour. 107) _____
- 108) Having the requisite knowledge to perform certain tasks is an example of Adherence to Rules of Professional Conduct in the CPA Guidelines for Ethical Behaviour. 108) _____
- 109) Having the requisite knowledge to perform certain tasks is an example of Enabling Competencies in the CPA Guidelines for Ethical Behaviour. 109) _____
- 110) No ownership interest in an audit client is an example of Adherence to Rules of Professional Conduct in the CPA Guidelines for Ethical Behaviour. 110) _____
- 111) Professional Accountants in Canada are represented by the Certified Professional Accountants of Canada (CPA Canada) in addition to provincial accounting associations. 111) _____

MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.

- 112) Which of the following organizations is the association of professional accountants in Canada? 112) _____
A) The Certified General Accountants B) The Society of Management Accountants
C) The Chartered Professional Accountants D) The Institute of Chartered Accountants
- 113) To resolve ethical dilemmas, management accountants should FIRST 113) _____
A) call the Society of Management Accountants "Ethics Hotline."
B) discuss the unethical situation with their immediate supervisor.
C) follow their company's established policies for Reporting unethical behaviour.
D) consult an attorney.
- 114) Having the requisite knowledge to perform certain tasks is an example of _____ in the CPA Guidelines for Ethical Behaviour. 114) _____
A) Adherence to Rules of Professional Conduct
B) Enabling Competencies
C) Assessing the Situation
D) Integrative Analysis
- 115) No ownership interest in an audit client is an example of _____ in the CPA Guidelines for Ethical Behaviour. 115) _____
A) Adherence to Rules of Professional Conduct
B) Enabling Competencies
C) Assessing the Situation
D) Integrative Analysis

- 116) Planning and identifying possible conflicts of interest is an example of _____ in the CPA Guidelines for Ethical Behaviour. 116) _____
- A) Adherence to Rules of Professional Conduct
 - B) Enabling Competencies
 - C) Assessing the Situation
 - D) Integrative Analysis
- 117) Scrutinizing ethical constraints to determine the best way forward is an example of _____ in the CPA Guidelines for Ethical Behaviour. 117) _____
- A) Adherence to Rules of Professional Conduct
 - B) Enabling Competencies
 - C) Assessing the Situation
 - D) Integrative Analysis
- 118) Recognition of ethical issues that may arise in work to be performed is evidence of _____ in the CPA Guidelines for Ethical Behaviour. 118) _____
- A) Adherence to Rules of Professional Conduct
 - B) Enabling Competencies
 - C) Assessing the Situation
 - D) Integrative Analysis
- 119) Anticipation of issues and identification of possible alternatives is evidence of _____ in the CPA Guidelines for Ethical Behaviour. 119) _____
- A) Adherence to Rules of Professional Conduct
 - B) Enabling Competencies
 - C) Assessing the Situation
 - D) Integrative Analysis
- 120) Compilation of allowed and disallowed behaviours is evidence of _____ in the CPA Guidelines for Ethical Behaviour. 120) _____
- A) Adherence to Rules of Professional Conduct
 - B) Enabling Competencies
 - C) Conclude, Advise and Communicate
 - D) Integrative Analysis
- 121) A clear and transparent decision based on the ethical analysis is evidence of _____ in the CPA Guidelines for Ethical Behaviour. 121) _____
- A) Adherence to Rules of Professional Conduct
 - B) Conclude, Advise and Communicate
 - C) Assessing the Situation
 - D) Integrative Analysis

ESSAY. Write your answer in the space provided or on a separate sheet of paper.

- 122) What process should a management accountant follow to resolve an ethical dilemma?

TRUE/FALSE. Write 'T' if the statement is true and 'F' if the statement is false.

- 123) The Sarbanes-Oxley Act was designed to hold corporations accountable for internal control and financial reporting functions. 123) _____

- 124) The Sarbanes-Oxley Act has significantly impacted the responsibility for financial reporting by publicly traded corporations. 124) _____
- 125) The Sarbanes-Oxley Act does not allow public accounting firms to provide certain non-audit services to clients during the same period they are providing audit services. 125) _____
- 126) Trends in the modern business environment include a shift to a service economy and the rise of the global marketplace. 126) _____
- 127) The decision to bill customers electronically, which saves the company money, would be a positive benefit when performing cost-benefit analysis. 127) _____
- 128) ISO 9001:2008 is a certification program for companies that adhere to an international set of quality management standards and guidelines. 128) _____
- 129) According to SOX, at least one member of the audit committee should be a financial expert. 129) _____
- 130) IFRS stands for "important financial reporting standards." 130) _____
- 131) XBRL will be required of both public and private companies. 131) _____
- 132) Managerial accounting has its roots in the industrial age of manufacturing. 132) _____
- 133) Sustainability is generally described as the ability to meet the needs of the present without compromising the ability of future generations to meet their own needs. 133) _____
- 134) Company initiatives to address sustainability and corporate responsibility not only "do the right thing," but also can lead to economic profits by increasing demand for the company's products and services. 134) _____
- 135) The advantages of XBRL include decreases in the need for manual searches through corporate reports for specific pieces of information as well as facilitating the comparison of companies results to industry averages and to each other. 135) _____
- 136) The "triple bottom line" includes measuring a corporation's results in terms of environmental sustainability, social responsibility, and profit. 136) _____
- MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.
- 137) SOX requires that the company's financial statements be certified by the company's
 A) CFO. B) CEO. C) CFO and CEO. D) Controller. 137) _____
- 138) IFRS stands for
 A) International Financial Reporting Standards.
 B) International and Foreign Registering Standards.
 C) Important Foreign Registering Systems.
 D) International and Foreign Reporting Systems. 138) _____

- 139) XBRL stands for 139) _____
- A) eXtensive Business Registering Location.
 - B) eXtensible Business Reporting Language.
 - C) eXisting Business Responsibility Language.
 - D) eXtractable Business Reporting Location.
- 140) XBRL is essentially a 140) _____
- A) new set of accounting standards.
 - B) new set of auditing standards.
 - C) new set of ethical standards.
 - D) tagging system which allows computer programs to extract information from financial reports.
- 141) Under Sarbanes-Oxley, what is the maximum number of years of imprisonment for knowingly destroying or creating documents to obstruct any federal investigation? 141) _____
- A) 20 years
 - B) 5 years
 - C) 15 years
 - D) 10 years
- 142) Which reflects a philosophy of providing customers with superior products and services? 142) _____
- A) TQM
 - B) IFRS
 - C) ERP
 - D) XBRL
- 143) What is the abbreviation of the name given to software systems that can integrate all departments? 143) _____
- A) JIT
 - B) TQM
 - C) Total Integrated Software
 - D) ERP
- 144) What does ERP stand for? 144) _____
- A) Extensible Reporting Program
 - B) Enterprise Resource Planning
 - C) Enterprise Resource Partition
 - D) Expandable Resource Planning
- 145) E-commerce refers to the 145) _____
- A) quick delivery of goods and services.
 - B) conduct of business on the internet.
 - C) production of superior goods and services.
 - D) exchange of information with customers and suppliers.
- 146) Exchanging information to reduce costs, speed delivery, and improve quality is best described as 146) _____
- A) ERP.
 - B) JIT.
 - C) Supply-chain management.
 - D) TQM.
- 147) Wonder Company is considering installing an ERP system. To make a good decision, Wonder needs to conduct a(n) 147) _____
- A) cost-benefit analysis.
 - B) ISO 9001:2000 survey.
 - C) JIT survey.
 - D) TQM survey.
- 148) The "triple bottom line" focuses on what three factors that influence a firm's ability to survive and thrive in the long run? 148) _____
- A) People, places, things
 - B) Planet, profit, place
 - C) Profit, people, planet
 - D) Profit, people, place

149) In recent years, there has been an increasing awareness and growing interest in _____ and social responsibility by both consumers and corporations. 149) _____

150) How is sustainability defined? 150)

- A) Achieving a reasonable rate of return for the current shareholders
 - B) Reducing green-house gas emissions
 - C) Meeting the needs of the present without compromising the ability of future generations to meet their own needs
 - D) Maximizing the rate of return for the current shareholders

151) What is considered to be the latest competitive weapon in business? 151)

- A) Market Share
 - B) Time
 - C) Money
 - D) Human Resources

ESSAY. Write your answer in the space provided or on a separate sheet of paper.

152) What does an "Integrated Report" contain?

153) Besides financial capital, what other elements of value creation are included in an "Integrated Report"?

154) What are the advantages to implementing ERP systems?

155) What is the major issue involved in implementing ERP systems?

MATCHING. Choose the item in column 2 that best matches each item in column 1.

Match the following:

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|---|---|------------|
| 156) Exchange of information with suppliers to reduce costs, improve quality, and speed delivery of goods and services from suppliers to the company itself and on to customers. | A) Lean production B) JIT C) XBRL | 156) _____ |
| 157) A philosophy and business strategy of manufacturing without waste. | D) ISO | 157) _____ |
| 158) Software systems that can integrate all of a company's worldwide functions, departments, and data into a single system. | E) Supply-Chain Management F) SOX G) IFRS | 158) _____ |
| 159) A data tagging system that enables companies to release financial and business information in a format that can be accessed over the internet. | H) ERP | 159) _____ |
| 160) An organization which supports and issues quality-related certifications. | | 160) _____ |
| 161) A US law that enhances internal control and financial Reporting requirements and establishes new regulatory requirements for publicly traded companies and their independent auditors. | | 161) _____ |
| 162) Set of standards which must be adopted for all publicly traded companies and may differ from ASPE/IFRS. | | 162) _____ |
| 163) A system where production is triggered by orders (demand). | | 163) _____ |

TRUE/FALSE. Write 'T' if the statement is true and 'F' if the statement is false.

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| 164) Lean production systems keep large inventories. | 164) _____ |
| 165) Lean production cuts the throughput time of a manufacturing concern. | 165) _____ |
| 166) Lean production may be regarded as a general philosophy of manufacturing without waste, rather than a particular type of manufacturing process. | 166) _____ |

| | | |
|--|------|-------|
| 167) Lean production systems typically carry large inventories. | 167) | _____ |
| 168) Lean production systems typically arrange production activities in self-contained cells. | 168) | _____ |
| 169) Lean production systems typically strive for shorter setup times. | 169) | _____ |
| 170) Lean production systems typically have employees cross-trained to perform more than one activity. | 170) | _____ |
| 171) Lean production systems typically produce large batches. | 171) | _____ |
| 172) Lean production systems typically focus on lengthening the manufacturing cycle time. | 172) | _____ |
| 173) Lean production systems typically focus on strengthening supply-chain management. | 173) | _____ |
| 174) Lean production systems typically emphasize quality. | 174) | _____ |
| 175) Implementing Total Quality Management (TQM) is part of the ISO 9001:9008 quality standard. | 175) | _____ |
| 176) Shortened manufacturing cycle times is a feature of Total Quality Management. | 176) | _____ |

MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.

| | | |
|---|---|-------|
| 177) Which of the following pertains to a lean production system? | 177) | _____ |
| A) It will have like machines grouped together. B) It will require longer set-up times than a traditional system. C) It will produce goods in smaller batches than a traditional production system. D) It will require higher inventory levels than a traditional production system. | | |
| 178) Which of the following is TRUE about a lean production system? | 178) | _____ |
| A) Finished goods are produced ahead of customers' orders to protect against running out of finished goods inventory. B) Raw materials are purchased in large quantities. C) Customer orders drive the production process. D) Inventory levels are maintained at high levels. | | |
| 179) The production system designed to eliminate waste is called a(n) | 179) | _____ |
| A) activity-based system. C) lean production system. | B) full costing system. D) traditional system. | |
| 180) A system in which companies purchase raw materials only when needed is called | 180) | _____ |
| A) Traditional production system C) internal failure costs. | B) JIT production. D) ABC. | |
| 181) Which term listed below describes a system where companies purchase raw materials when needed in production and complete finished goods when needed by customers? | 181) | _____ |
| A) Just-in-time inventory C) Supply chain management | B) TQM D) Traditional production system | |

- 182) As part of _____, each business function examines its own activities and works to improve performance by continually setting higher goals. 182) _____
- A) ISO 9001:9008 B) TQM
C) supply chain management D) lean production
- 183) The philosophy and a business strategy of manufacturing without waste is referred to as 183) _____
- A) TQM. B) ISO 900.
C) lean production. D) thin manufacturing.
- 184) Which of the following describes a system in which suppliers deliver materials at the time they are needed? 184) _____
- A) ISO B) TQM C) ERP D) JIT
- 185) ISO 9001:2008 is a(n) 185) _____
- A) software system which integrates all departments.
B) certification that a company complies with international quality standards.
C) system where production occurs only when needed.
D) effective exchange of information between vendors and customers.
- 186) Companies that wish to demonstrate their commitment to international quality standards may become certified by what organization? 186) _____
- A) IFRS B) SEC C) IMA D) ISO
- 187) Throughput time is cut when which of the following methods is used? 187) _____
- A) JIT B) IFRS C) ISO D) XBRL
- 188) The philosophy that centres on production as needed is known as 188) _____
- A) ERP. B) JIT.
C) Supply-chain management. D) TQM.
- 189) The philosophy of providing superior goods and services is 189) _____
- A) ERP. B) JIT.
C) Supply-chain management. D) TQM.

SHORT ANSWER. Write the word or phrase that best completes each statement or answers the question.

- 190) Identify and explain some of the reason why companies want to reduce inventory levels. 190) _____
- 191) In a lean production environment, employees working in production cells often do more than operate one machine. What additional tasks do they do? 191) _____
- 192) Identify the common characteristics of a lean production system 192) _____

MATCHING. Choose the item in column 2 that best matches each item in column 1.

Match the following:

- | | | |
|--|----------------|------------|
| 193) Quality tends to be "build-in" rather than "inspect-in." | A) Traditional | 193) _____ |
| | B) Lean | |
| 194) Manufacturing plants tend to be organized with self-contained production cells. | | 194) _____ |
| 195) The company maintains lower quantities of raw materials, work in process, and finished goods inventories. | | 195) _____ |
| 196) Set-up times are shorter. | | 196) _____ |
| 197) High quality is stressed in every aspect of production. | | 197) _____ |
| 198) Products are made in larger batches. | | 198) _____ |
| 199) Emphasis is placed on shortening manufacturing cycle times. | | 199) _____ |
| 200) Manufacturing plants tend to group like machinery together in different parts of the plant. | | 200) _____ |
| 201) Set-up times are longer. | | 201) _____ |
| 202) The company maintains high inventory levels to guarantee supply. | | 202) _____ |

TRUE/FALSE. Write 'T' if the statement is true and 'F' if the statement is false.

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|---|------------|
| 203) Appraisal costs are incurred to detect poor-quality goods or services. | 203) _____ |
| 204) Internal failure costs occur when the company detects and corrects poor-quality goods or services after delivery to customers. | 204) _____ |
| 205) Inspection of incoming raw materials and production loss caused by downtime are examples of prevention costs. | 205) _____ |
| 206) Internal failure costs occur when poor-quality goods or services are not detected until after delivery to customers. | 206) _____ |
| 207) Product testing is a prevention cost. | 207) _____ |

- 208) An example of an appraisal cost is the cost of automating the production process. 208) _____
- 209) The cost of training employees would be classified as an external failure cost. 209) _____
- 210) An example of a prevention cost is the cost of redesigning the product to reduce its complexity. 210) _____
- 211) Prevention and appraisal costs are sometimes referred to as "conformance costs." 211) _____
- 212) The production cost of a unit found to be defective during inspection is an appraisal cost. 212) _____
- 213) The production cost of a unit found to be defective during inspection is an internal failure cost. 213) _____

MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.

- 214) Which of the following cost items should be classified as a prevention cost on a cost of quality report? 214) _____
- A) Net cost of spoiled units
 - B) Warranty expenses on defective products
 - C) Technical support provided to employees
 - D) Supervision of quality inspections
- 215) Which of the following cost items should be classified as an internal failure cost on a cost of quality report? 215) _____
- A) Customer returns of defective products
 - B) Training for quality control employees
 - C) Patent cost for a new product
 - D) Net cost of scrap
- 216) Which of the following cost items should be classified as an external failure cost on a cost of quality report? 216) _____
- A) Supplies used in the quality inspection program
 - B) Net cost of scrap
 - C) Technical support provided to suppliers
 - D) Customer returns of defective products
- 217) Warranty costs are classified as 217) _____
- A) Appraisal Costs.
 - B) External Failure Costs.
 - C) Prevention Costs.
 - D) Internal Failure Costs.
- 218) If a company were to increase its appraisal costs by inspecting more units as the units are completed, the company's internal failure costs 218) _____
- A) would usually remain the same.
 - B) would usually increase.
 - C) would usually decrease.
 - D) could not be predicted.
- 219) If a company were to increase its appraisal costs by inspecting more units as the units are completed, the company's external failure costs 219) _____
- A) would usually remain the same.
 - B) would usually decrease.
 - C) would usually increase.
 - D) could not be predicted.
- 220) The cost of supplier evaluation from a supplier would be classified as a(n) 220) _____
- A) prevention cost.
 - B) appraisal cost.
 - C) internal failure cost.
 - D) external failure cost.

- 221) The cost of maintaining testing equipment would be classified as a(n) 221) _____
 A) prevention cost. B) appraisal cost.
 C) internal failure cost. D) external failure cost.
- 222) The cost of downtime caused by quality problems with the raw materials would be classified as 222) _____
 a(n)
 A) prevention cost. B) appraisal cost.
 C) internal failure cost. D) external failure cost.
- 223) The cost of fixing defective units found during the quality inspections would be classified as a(n) 223) _____
 A) prevention cost. B) appraisal cost.
 C) internal failure cost. D) external failure cost.
- 224) The cost of training quality control supervisors would be classified as a(n) 224) _____
 A) prevention cost. B) appraisal cost.
 C) internal failure cost. D) external failure cost.
- 225) Which of the following is one of the four cost categories typically found on a cost of quality report? 225) _____
 A) Inventory failure costs B) Marketing costs
 C) Prevention costs D) Development costs
- 226) Which of the following refers to costs incurred in detecting poor quality goods or services? 226) _____
 A) Appraisal costs B) External failure costs
 C) Prevention costs D) Internal failure costs
- 227) What costs are incurred to avoid poor quality goods or services in the first place? 227) _____
 A) External costs B) Prevention costs
 C) Internal failure costs D) Appraisal costs
- 228) The costs incurred when poor quality goods or services are detected and corrected before delivery 228) _____
 to customers are called
 A) external failure costs. B) prevention costs.
 C) appraisal costs. D) internal failure costs.
- 229) The cost of inspection at various stages of production is an example of a(n) 229) _____
 A) prevention cost. B) appraisal cost.
 C) external failure cost. D) internal failure cost.
- 230) The cost of warranty work is an example of a(n) 230) _____
 A) prevention cost. B) external failure cost.
 C) internal failure cost. D) appraisal cost.
- 231) The cost of evaluating potential raw material suppliers is an example of a(n) 231) _____
 A) internal failure cost. B) external failure cost.
 C) appraisal cost. D) prevention cost.
- 232) The cost of improved production equipment and production processes is a(n) 232) _____
 A) prevention cost. B) external failure cost.
 C) appraisal cost. D) internal failure cost.

- 233) The cost of product liability claims is an example of a(n) 233) _____
 A) appraisal cost. B) prevention cost.
 C) external failure cost. D) internal failure cost.
- 234) The lost profits from lost customers are an example of 234) _____
 A) external failure costs. B) appraisal costs.
 C) internal failure costs. D) prevention costs.
- 235) The cost of training production personnel on their job tasks is an example of a(n) 235) _____
 A) prevention cost. B) appraisal cost.
 C) internal failure cost. D) external failure cost.
- 236) Production loss caused by downtime is an example of what type of cost? 236) _____
 A) External failure cost B) Prevention cost
 C) Internal failure cost D) Appraisal cost
- 237) Costs incurred to detect poor quality goods and services refer to 237) _____
 A) appraisal costs. B) activity-based costing.
 C) value engineering. D) prevention costs.
- 238) Costs incurred to avoid poor quality goods or services are considered 238) _____
 A) appraisal costs. B) activity-based costing.
 C) value engineering. D) prevention costs.
- 239) Which of the following terms best describes costs incurred to avoid poor quality goods or services? 239) _____
 A) Appraisal costs B) Activity-based costing
 C) Value engineering D) Prevention costs
- 240) Which of the following terms best describes costs incurred to detect poor quality goods or services? 240) _____
 A) Appraisal costs B) Activity-based costing
 C) Value engineering D) Prevention costs
- 241) Which term listed below describes costs incurred when the company detects poor quality goods or services before delivery to the customer? 241) _____
 A) Value added activity B) External failure costs
 C) Internal failure costs D) Lean production
- 242) Which term listed below describes costs incurred when the company fails to detect poor quality goods or services? 242) _____
 A) Just-in-time production B) External failure costs
 C) Value-added activity D) Internal failure costs
- 243) Which term below best describes the quality cost category for "cost to re-inspect reworked food processors"? 243) _____
 A) Prevention costs B) Appraisal costs
 C) Internal failure costs D) External failure costs

- 244) Which term below best describes the quality cost category for "cost of warranty repairs on food processors"? 244) _____
- A) Prevention costs
 - B) Appraisal costs
 - C) Internal failure costs
 - D) External failure costs
- 245) Which term below best describes the quality cost category for "cost of testing food processors before sale"? 245) _____
- A) Prevention costs
 - B) Appraisal costs
 - C) Internal failure costs
 - D) External failure costs
- 246) Which term below best describes the quality cost category for "preventive maintenance on machinery"? 246) _____
- A) Prevention costs
 - B) Appraisal costs
 - C) Internal failure costs
 - D) External failure costs
- 247) Which term below best describes the quality cost category for "lost profits from lost sales"? 247) _____
- A) Prevention costs
 - B) Appraisal costs
 - C) Internal failure costs
 - D) External failure costs
- 248) What external failure cost is very difficult to estimate? 248) _____
- A) Warranty Costs
 - B) Cost of service calls
 - C) Sales returns and allowances
 - D) Lost profits from lost customers

Use the information below to answer the following question(s).

Dylan Products has a budget of \$1,200,000 in 202X for prevention costs. If it decides to automate a portion of its prevention act will save \$90,000 in variable prevention costs. The new method will require \$40,000 in training costs and \$150,000 in annual equipment costs. Management is willing to adjust the budget for an amount up to the cost of the new equipment. The budgeted production is 210,000 units.

Appraisal costs for the year are budgeted at \$500,000. The new prevention procedures will save appraisal costs of \$50,000. Internal failure costs average \$20 per failed unit of finished goods. The internal failure rate is expected to be 4% of all completed items. The proposed changes will cut the internal failure rate by one-half. Internal failure units are destroyed. External failure costs average \$48 per failed unit. The company's average external failures average 2.5% of units sold. The new proposal will reduce this rate to 1%. Assume all units produced are sold and there are no ending inventories.

- 249) What is the net change in the budget of prevention costs if the procedures are automated in 202X? 249) _____
- Will management agree with the changes?
- A) \$100,000 decrease, yes
 - B) \$190,000 increase, no
 - C) \$100,000 increase, yes
 - D) \$90,000 increase, no
 - E) \$90,000 decrease, yes
- 250) How much will appraisal costs change assuming that the new prevention methods reduce material failures by 30% in the appraisal phase? 250) _____
- A) \$229,000 decrease
 - B) \$84,000 decrease
 - C) \$50,000 increase
 - D) \$50,000 decrease
 - E) \$150,000 decrease

251) How much will internal failure costs change with the new procedures?

251) _____

- A) \$168,000 decrease
- B) \$50,000 decrease
- C) \$ 84,000 decrease
- D) \$126,000 decrease
- E) \$ 84,000 increase

252) How much do external failure costs change if all the changes are as the new prevention procedures anticipated? Assume all units produced are sold and there are no ending inventories.

252) _____

- A) \$156,400 decrease
- B) \$100,800 decrease
- C) \$126,000 decrease
- D) \$151,200 decrease
- E) \$158,900 decrease

253) Try-Us-First Motors manufactures and sells off-road vehicles. The September sales were \$6,000,000. Monthly design costs are \$112,000 and rework is running at \$75,000 per month. Its painting department is fully automated and requires substantial inspection to keep the machines operating properly. An improperly painted vehicle is very expensive to correct, and inspection hours for the 8,000 vehicles painted in September totaled 2,000 hours by 14 employees, who earn an average of \$28 an hour. Ten litres of paint were used on average for each vehicle. The standard amount of paint per vehicle is nine litres. . .

253) _____

What are appraisal costs as a percentage of sales?

- A) 1.25%
- B) 2.80%
- C) 1.87%
- D) 0.93%
- E) 2.20%

SHORT ANSWER. Write the word or phrase that best completes each statement or answers the question.

254) The CEO of Oakville Machine Parts (OMP) is concerned with the quality of its products and the amount of resources currently spent on customer returns. The CEO would like to analyze the costs incurred in conjunction with the quality of the product.

254) _____

The following information was collected from various departments within the company:

| | |
|---|-----------|
| Warranty returns | \$240,000 |
| Training personnel | 20,000 |
| Litigation on product liability claims | 350,000 |
| Inspecting 10% of final products | 10,000 |
| Rework | 20,000 |
| Production loss due to machine breakdowns | 90,000 |
| Inspection of raw materials | 10,000 |

Required:

- A. Complete the Cost of Quality Report.
- B. Do any additional subjective costs appear to be missing from the report?
- C. What can be learned from the report?

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|------------------------|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| Personnel training | | | |
| Total prevention costs | | | |

| | | | |
|--|--|--|--|
| Total prevention costs | | | |
| Appraisal Costs: | | | |
| Inspecting raw materials | | | |
| Inspecting 10% of final products | | | |
| Total appraisal costs | | | |
| Internal Failure Costs: | | | |
| Rework | | | |
| Production loss due to machine breakdown | | | |
| Total internal failure costs | | | |
| External Failure Costs: | | | |
| Litigation costs from product liability claims | | | |
| Warranty return costs | | | |
| Total external failure costs | | | |
| Total costs of quality | | | |

- 255) The CEO of Prairie Machine Parts (PMP) is concerned with the quality of its products and the amount of resources currently spent on customer returns. The CEO would like to analyze the costs incurred in conjunction with the quality of the product.

255) _____

The following information was collected from various departments within the company:

| | |
|---|-----------|
| Warranty returns | \$144,000 |
| Training personnel | 120,000 |
| Litigation on product liability claims | 210,000 |
| Inspecting 10% of final products | 6,000 |
| Rework | 12,000 |
| Production loss due to machine breakdowns | 54,000 |
| Inspection of raw materials | 6,000 |

Required:

- A. Complete the Cost of Quality Report.
- B. Do any additional subjective costs appear to be missing from the report?
- C. What can be learned from the report?

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|------------------------|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| | | | |
| Total prevention costs | | | |
| Appraisal Costs: | | | |
| | | | |

| | | | |
|------------------------------|--|--|--|
| | | | |
| Total appraisal costs | | | |
| Internal Failure Costs: | | | |
| | | | |
| | | | |
| Total internal failure costs | | | |
| External Failure Costs: | | | |
| | | | |
| | | | |
| Total external failure costs | | | |
| Total costs of quality | | | |

- 256) The CEO of Yuppie Prepared Meals is concerned about the amount of resources currently spent on customer warranty claims. Each box of snacks is printed with the guarantee: "Satisfaction guaranteed or your money back." Since the claims are so high, she would like to evaluate what costs are being incurred to ensure the quality of the product. The following information was collected from various departments within the company:

256) _____

| | |
|---|-----------|
| Warranty claims | \$210,000 |
| Cost of defective products found at the inspection point | 47,000 |
| Training factory personnel | 13,000 |
| Recall of Batch #59374 | 87,500 |
| Inspecting products when halfway through the production process | 27,500 |
| Cost of disposing of rejected products | 6,000 |
| Preventive maintenance on factory equipment | 3,500 |
| Production loss due to machine breakdowns | 7,500 |
| Inspection of raw materials | 2,500 |

As the new cost accountant, the CEO has requested that you complete the following Cost of Quality Report:

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|-------------------------|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| | | | |
| | | | |
| Total prevention costs | | | |
| Appraisal Costs: | | | |
| | | | |
| | | | |
| Total appraisal costs | | | |
| Internal Failure Costs: | | | |
| | | | |
| | | | |
| Total Internal Failure | | | |

| | | | |
|------------------------------|--|--|--|
| Total Internal Failure costs | | | |
| External Failure Costs: | | | |
| | | | |
| | | | |
| Total external failure costs | | | |
| Total costs of quality | | | |

- 257) The CEO of Yuppie Prepared Meals is concerned about the amount of resources currently spent on customer warranty claims. Each box of snacks is printed with the guarantee: "Satisfaction guaranteed or your money back." Since the claims are so high, she would like to evaluate what costs are being incurred to ensure the quality of the product. The following information was collected from various departments within the company:

257) _____

| | |
|---|-----------|
| Warranty claims | \$315,000 |
| Cost of defective products found at the inspection point | 70,000 |
| Training factory personnel. | 20,000 |
| Recall of Batch #59374 | 130,000 |
| Inspecting products when halfway through the production process | 45,000 |
| Cost of disposing of rejected products | 9,000 |
| Preventive maintenance on factory equipment | 5,000 |
| Production loss due to machine breakdowns | 12,000 |
| Inspection of raw materials | 4,000 |

Required:

- 1 - Complete a cost of quality report.
- 2 - The CEO has determined that if prevention costs are increased by \$55,000, external failure costs will be reduced by 20%. What would be the impact on Yuppie Prepared Meals and should they do it?
- 3 - The CEO has determined that if prevention costs are increased by \$55,000, both internal and external failure costs would be reduced by 10%. What would be the impact on Yuppie, and should they do it (consider all costs of quality)?

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|------------------------------|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| | | | |
| | | | |
| | | | |
| Total prevention costs | | | |
| Appraisal Costs: | | | |
| | | | |
| | | | |
| | | | |
| Total appraisal costs | | | |
| Internal Failure Costs: | | | |
| | | | |
| | | | |
| | | | |
| Total Internal Failure costs | | | |
| External Failure Costs: | | | |

| | | | |
|------------------------------|--|--|--|
| | | | |
| | | | |
| Total external failure costs | | | |
| Total costs of quality | | | |

- 258) Carl Clarkson and Lenny Lenid have been assigned to review the costs of quality at the Sprotton Chemicals Ltd. for the month of September. All amounts are in thousands (000's).

258) _____

| Cost Item | Amount |
|--|----------|
| Product testing | \$350 |
| Clean up of toxic spills within the plant | \$14,200 |
| Employee training | \$200 |
| Quality Engineering | \$675 |
| Supplies used in testing | \$500 |
| Statistical Process Control | \$1,750 |
| Payments on lawsuits from product failures | \$25,000 |

Some information from a competitor, Sheltonville Industries, has been leaked. You learn that Sheltonville's costs of quality (as a percentage of total costs of quality) is 15% on external failure, 20% on internal failure, 35% on appraisal and the rest on prevention.

Required:

- Prepare a cost of quality report for September for the Sprotton Chemicals including calculations of each cost category as a percentage of total costs of quality.
- Compare Sprotton's approach to quality management to Sheltonville's. Comment on your findings. (What are the implications of the differences?)

ESSAY. Write your answer in the space provided or on a separate sheet of paper.

- 259) Cari and Jereme just bought a bed and breakfast inn at a very attractive price. The business had been doing poorly before they reopened the inn for business, they attended a seminar on operating a high quality business. Now that they are ready to open the inn, they need some advice on quality costs and management.

Required:

Identify four categories of quality costs. In addition, identify three items that would be classified in each of the categories.

Answer Key

Testname: UNTITLED1

- 1) FALSE
- 2) TRUE
- 3) FALSE
- 4) FALSE
- 5) FALSE
- 6) TRUE
- 7) TRUE
- 8) FALSE
- 9) TRUE
- 10) TRUE
- 11) C
- 12) A
- 13) D
- 14) D
- 15) D
- 16) B
- 17) D
- 18) A
- 19) C
- 20) D
- 21) A
- 22) A
- 23) A
- 24) The following are managers' four primary responsibilities:
 - a. Planning: An example of planning is when the manager of a local McDonald's restaurant makes the schedule of employee work hours for the upcoming week.
 - b. Directing: An example of directing is when the manager of the local McDonald's adjusts the menu to reflect local taste preferences.
 - c. Controlling: An example of controlling is when the manager of the local McDonald's compares the actual number of hamburger patties used over the past week to the budgeted number of hamburger patties.
 - d. Decision-making: The owners of the local McDonald's franchise analyze the potential of the current location and decide to open a second location five miles away in a popular shopping plaza.

Note that student examples of each type of responsibility may vary.

- 25) B
- 26) D
- 27) A
- 28) B
- 29) C
- 30) C
- 31) A
- 32) B
- 33) D
- 34) B
- 35) A
- 36) A
- 37) C
- 38) C
- 39) A
- 40) A

Answer Key

Testname: UNTITLED1

- 41) D
- 42) TRUE
- 43) FALSE
- 44) FALSE
- 45) FALSE
- 46) FALSE
- 47) TRUE
- 48) FALSE
- 49) TRUE
- 50) TRUE
- 51) FALSE
- 52) FALSE
- 53) TRUE
- 54) A
- 55) A
- 56) C
- 57) A
- 58) D
- 59) A
- 60) C
- 61) C
- 62) D
- 63) A
- 64) B
- 65) A
- 66) A
- 67) A
- 68) C
- 69) A, D
- 70) A

Answer Key

Testname: UNTITLED1

| 71) Item | Managerial Accounting | Financial Accounting |
|--|---|--|
| Primary Users | Internal Users | External Users (shareholders, creditors and regulators) |
| Purpose of Information | To help managers plan, direct, control and make decisions | To help external users make investing and lending decisions |
| Primary Product | Any internal report deemed worthwhile by management | Financial Statements |
| What must be included/how it should be formatted | Determined by management | Standards must be chosen, IFRS or ASPE |
| Underlying basis | Focus on the future | Historical transactions |
| What information characteristic is emphasized | Relevance | Reliable and objective |
| Business unit | Segments of the business | The company as a whole |
| Frequency of reports | Determined by management | Annually and quarterly |
| Verification | No independent audits required | Publicly traded companies must be audited by independent CPA |
| Required by outside agency | No | Yes - securities commissions |
| Concerns over the impact on employees' behaviour | Management should consider behavioural implications | Primary concern is adequacy of disclosure |

72) Managerial accounting is likely to be much more useful to a plant manager than financial accounting. Financial accounting typically gives financial information for the company as a whole; the plant manager would find very little information in the financial accounting reports which relate directly to the plant environment and the performance of the plant itself. Managerial accounting, on the other hand, could provide the plant manager with information relating to the plant. Examples of some types of information provided by managerial accounting are:

- a. comparison of budgeted costs versus actual costs.
- b. tracking of safety incidents.
- c. quality costs.
- d. product line profitability.
- e. profitability by shift.

(Student examples may vary.)

73) Management accounting provides information to internal decision makers of the business such as top executives, managers, sales representatives, and production supervisors. Its purpose is to help managers predict and evaluate future results. Reports are generated often and usually broken down into smaller reporting divisions such as department or product line. There are no rules to be complied with since these reports are for internal use only. Management accounting embraces more extensively such topics as the development and implementation of strategies a policies, budgeting, special studies and forecasts, influence on employee behaviour, and nonfinancial as well as financial information.

Financial accounting, by contrast, provides information to external decision makers such as investors and creditors. Its purpose is to present a fair picture of the financial condition of the company. Reports are generated quarterly or annually and report on the company as a whole. The financial statements must comply with IFRS/ASPE. A CPA audits, or verifies, that the IFRS/ASPE are being followed.

- 74) FALSE
- 75) TRUE
- 76) TRUE
- 77) FALSE
- 78) TRUE

Answer Key

Testname: UNTITLED1

- 79) TRUE
- 80) TRUE
- 81) TRUE
- 82) TRUE
- 83) FALSE
- 84) FALSE
- 85) TRUE
- 86) FALSE
- 87) C
- 88) A
- 89) A
- 90) C
- 91) C
- 92) C
- 93) A
- 94) D
- 95) D
- 96) C
- 97) D
- 98) B
- 99) D
- 100) D
- 101) D
- 102) At the root of all business relationships is trust. Without trust, business cannot function.
- 103) The treasurer and controller both report to the CFO. The treasurer is responsible for the investing functions of the organization (i.e., obtaining financing, paying down debt, issuing stock, etc.). The controller is responsible for the financial accounting system and the managerial accounting system of the organization.
- 104) Knowledge of both financial and managerial accounting
 - Problem solving and decision making
 - Ability to lead and work on a team
 - Professionalism
 - Ethical standards
 - Oral and Written communication skills
- 105) Student answers will vary. Examples can include:
 - Communication skills to explain the impact of management decisions on the financial results and to explain financial results in a manner understood by the company's managers.
 - Ethical standards because business is built on trust.

- 106) FALSE
- 107) TRUE
- 108) FALSE
- 109) TRUE
- 110) TRUE
- 111) FALSE
- 112) C
- 113) C
- 114) B
- 115) A
- 116) C

Answer Key

Testname: UNTITLED1

117) D

118) C

119) D

120) A

121) B

122) Follow the company's established policies for reporting unethical behaviour.

Consider discussing the issues with her manager, or if the issue is with her manager, with the supervisor in the next management level. If the issue is with the CEO - notify the audit committee or board of directors.

Discuss the situation with an objective advisor.

Consult an attorney regarding legal obligations and rights.

123) TRUE

124) TRUE

125) TRUE

126) TRUE

127) TRUE

128) TRUE

129) TRUE

130) FALSE

131) FALSE

132) TRUE

133) TRUE

134) TRUE

135) TRUE

136) TRUE

137) C

138) A

139) B

140) D

141) A

142) A

143) D

144) B

145) B

146) C

147) A

148) C

149) A

150) C

151) B

152) Descriptions and measures of all material elements of value creation - not just those related to financial capital.

153) Manufactured, intellectual, human, social, and natural capital.

154) Companies streamline their operations and save money.

Companies can respond more quickly to changes.

An ERP system can replace hundreds of separate software systems throughout the company.

155) ERP systems are expensive and require a large commitment of time and people.

156) E

157) A

158) H

159) C

160) D

Answer Key

Testname: UNTITLED1

161) F

162) G

163) B

164) FALSE

165) TRUE

166) TRUE

167) FALSE

168) TRUE

169) TRUE

170) TRUE

171) FALSE

172) FALSE

173) TRUE

174) TRUE

175) FALSE

176) FALSE

177) C

178) C

179) C

180) B

181) A

182) B

183) C

184) D

185) B

186) D

187) A

188) B

189) D

190) Inventories tie up cash

Large inventories may hide quality problems, production inefficiencies, and obsolescence

Storing and retrieving inventory is very expensive

191) Conduct maintenance

Perform setups

Inspect their own work

Operate other machines

192) Production occurs in self-contained cells

Broad employee roles

Batches produced Just-in-Time

Reduced set-up times

Shortened Manufacturing Cycle Times

Emphasis on quality

Supply chain management

193) B

194) B

195) B

196) B

197) B

198) A

199) B

Answer Key

Testname: UNTITLED1

- 200) A
- 201) A
- 202) A
- 203) TRUE
- 204) FALSE
- 205) FALSE
- 206) FALSE
- 207) TRUE
- 208) FALSE
- 209) FALSE
- 210) TRUE
- 211) TRUE
- 212) FALSE
- 213) TRUE
- 214) C
- 215) D
- 216) D
- 217) B
- 218) B
- 219) B
- 220) A
- 221) A
- 222) C
- 223) C
- 224) B
- 225) C
- 226) A
- 227) B
- 228) D
- 229) B
- 230) B
- 231) D
- 232) A
- 233) C
- 234) A
- 235) A
- 236) C
- 237) A
- 238) D
- 239) D
- 240) A
- 241) C
- 242) B
- 243) C
- 244) D
- 245) B
- 246) A
- 247) D
- 248) D
- 249) C

Answer Key

Testname: UNTITLED1

250) D

251) C

252) D

253) D

254) Requirement A:

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|--|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| Personnel training | \$20,000 | | |
| Total prevention costs | | \$20,000 | 3% |
| Appraisal Costs: | | | |
| Inspecting raw materials | \$10,000 | | |
| Inspecting 10% of final products | \$10,000 | | |
| Total appraisal costs | | \$20,000 | 3% |
| Internal Failure Costs: | | | |
| Rework | \$20,000 | | |
| Production loss due to machine breakdown | \$90,000 | | |
| Total internal failure costs | | \$110,000 | 15% |
| External Failure Costs: | | | |
| Litigation costs from product liability claims | \$350,000 | | |
| Warranty return costs | \$240,000 | | |
| Total external failure costs | | \$590,000 | 79% |
| Total costs of quality | | \$740,000 | 100% |

Requirement B:

Because the company has warranty returns and litigation costs it is possible that it has a reputation for poor quality. This resulting in lost sales and hence lost profits.

Requirement C:

The Cost of Quality report shows that little is being spent on prevention and maintenance.

Answer Key

Testname: UNTITLED1

255) Requirement A:

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|--|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| Personnel training | \$12,000 | | |
| Total prevention costs | | \$12,000 | 3% |
| Appraisal Costs: | | | |
| Inspecting raw materials | \$6,000 | | |
| Inspecting 10% of final products | \$6,000 | | |
| Total appraisal costs | | \$12,000 | 3% |
| Internal Failure Costs: | | | |
| Rework | \$12,000 | | |
| Production loss due to machine breakdown | \$54,000 | | |
| Total internal failure costs | | \$66,000 | 15% |
| External Failure Costs: | | | |
| Litigation costs from product liability claims | \$210,000 | | |
| Warranty return costs | \$144,000 | | |
| Total external failure costs | | \$354,000 | 79% |
| Total costs of quality | | \$444,000 | 100% |

Requirement B:

Because the company has warranty returns and litigation costs it is possible that it has a reputation for poor quality. This resulting in lost sales and hence lost profits.

Requirement C:

The Cost of Quality report shows that little is being spent on prevention and maintenance.

Answer Key

Testname: UNTITLED1

256)

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|--|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| Personnel training | \$13,000 | | |
| Preventative maintenance on factory equipment | \$3,500 | | |
| Total prevention costs | | \$16,500 | 4% |
| Appraisal Costs: | | | |
| Mid-point inspection | \$27,500 | | |
| Inspection of raw materials | \$2,500 | | |
| Total appraisal costs | | \$30,000 | 7% |
| Internal Failure Costs: | | | |
| Cost of defective products found at the inspection point | \$47,000 | | |
| Cost of disposing of defective product | \$6,000 | | |
| Production loss due to machine breakdowns | \$7,500 | | |
| Total Internal Failure Costs | | \$60,500 | 15% |
| External Failure Costs: | | | |
| Warranty claims | \$210,000 | | |
| Cost of recall | \$87,500 | | |
| Total external failure costs | | \$297,500 | 74% |
| Total costs of quality | | \$404,500 | 100% |

Answer Key

Testname: UNTITLED1

257)

| | Costs Incurred | Total Costs of Quality | Percentage of Total Costs of Quality |
|--|----------------|------------------------|--------------------------------------|
| Prevention Costs: | | | |
| Personnel training | \$20,000 | | |
| Preventative maintenance on factory equipment | \$5,000 | | |
| Total prevention costs | | \$25,000 | 4% |
| Appraisal Costs: | | | |
| Mid-point inspection | \$45,000 | | |
| Inspection of raw materials | \$4,000 | | |
| Total appraisal costs | | \$49,000 | 8% |
| Internal Failure Costs: | | | |
| Cost of defective products found at the inspection point | \$70,000 | | |
| Cost of disposing of defective products | \$9,000 | | |
| Production loss due to machine breakdowns | \$12,000 | | |
| Total Internal Failure Costs | | \$91,000 | 15% |
| External Failure Costs: | | | |
| Warranty claims | \$315,000 | | |
| Cost of recall | \$130,000 | | |
| Total external failure costs | | \$445,000 | 73% |
| Total costs of quality | | \$610,000 | 100% |

| | |
|-------------------------------|------------------------------------|
| 2 - Increase Prevention Cost | \$55,000 |
| External Failure cost savings | $\$445,000 \times 20\% = \$89,000$ |
| Net Savings | <u>$\\$44,000$</u> |

They should implement the change

| | |
|--|---------------------------------|
| 3 - Increase Prevention Cost | \$55,000 |
| Internal and External Failure cost savings $(\$91,000 + 445,000) \times 20\% = \$89,000$ | <u>$(\\$89,000)$</u> |
| Net Cost | <u>$\\$1,400$</u> |

Based on the identifiable costs of quality they may argue that they should not implement the change, however, lost sales poor quality is an unknown amount. Yuppie may gain sales with an improvement in quality.

Answer Key

Testname: UNTITLED1

258) a.

| | Sprotton Sept | % of Cost | Sheltonville |
|----------------------------------|---------------|-----------|--------------|
| <i>Prevention:</i> | | | |
| Quality Engineering | \$675 | | |
| Employee Training | \$200 | | |
| Statistical Process Control | \$1,750 | | |
| Total Prevention Costs | \$2,625 | 6.15% | 30.00% |
| <i>Appraisal:</i> | | | |
| Product Testing | \$350 | | |
| Supplies used in Testing | \$500 | | |
| Total Appraisal Costs | \$850 | 1.99% | 35.00% |
| <i>Internal Failure:</i> | | | |
| Cleanup of toxic spills in plant | \$14,200 | | |
| Total Internal Failure | \$14,200 | 33.27% | 20.00% |
| <i>External Failure:</i> | | | |
| Lawsuits | \$25,000 | | |
| Total External Failure | \$25,000 | 58.58% | 15.00% |
| Total Costs of Quality | \$42,675 | | |

b.

There is a distinct difference as to the distribution of the costs of quality between the two organizations. Sheltonville incurs more in upstream costs (65% in prevention and appraisal costs) compared to Sprotton (8.14%). Failures downstream are generally more costly in terms of both actual costs (product costs are incurred when units fail and external failure costs tend to be high) and the opportunity costs from lost sales.

Answer Key

Testname: UNTITLED1

259) Prevention:

- Hiring employees with good references.
- Training of owners and employees.
- Good security.
- Good reservation system.
- Purchasing quality furniture.

Appraisal:

- Verifying accuracy of reservation and registration procedures.
- Inspecting rooms, facilities, building and grounds regularly.
- Observing activities of employees.
- Testing furniture and fixtures.
- Taste testing food.

Internal failure:

- Recleaning rooms and facilities.
- Restocking rooms with linens, glasses, etc.
- Out of stock supplies.
- Reinspection.
- Failure to bill on a timely basis.

External failure:

- Responding to complaints about rooms and food.
- Responding to complaints about reservations.
- Emergency cleaning of rooms when not ready on time.
- Customer refunds because of unsatisfactory conditions.
- Opportunity cost of lost revenue resulting from unhappy customers.